

Double Sided Welding

1. Negative off battery
2. NO GROUND ON CAR

Squeeze	10	
Slope	10	
Weld Time	10	
Current	60	increase if not enough power
Cold	01	
Impulse	00	
Hold	10	
Comp	01 on/ 00 off,	you can chose either
Weld/no weld	01 on/ 00 off	

Weld Time Does not matter this is a double sided operation
Current
Heating

