

Single Sided Welding

1. Negative off battery
2. Ground on OLD metal, not the new panel

Squeeze	10	} This is a single sided operation these settings do not affect single gun
Slope	10	
Weld Time	10	
Current	60	
Cold	01	
Impulse	00	
Hold	10	
Comp	01	
Weld/no weld	01	
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*Weld Time	12	
*Current	70	Start here increase if needed
*Heating	00	

